Technical Information OPTAL S 3175



Type of adhesive Water based adhesive using starch compound

Field of application Labeling of glass bottles with paper labels on fast running machines

Product specifications

Viscosity 140.000 - 200.000 mPa.s

pH-value 6,0 - 8,0

Product properties Labeling of cold or warm bottles on high speed machines. The product is

characterised by a very high wet tack and very low consumption. Optal S

3175 offers a perfect machinability.

Processing

Remark Incompatible with casein based adhesives

Temperature Recommend working temperature: 20 − 30 °C, depending on label quality

and labeling conditions.

Before use, adhesive should be raised to working temperature

Dilution The adhesive is ready for use and should not be diluted.

Cleaning Hot water.

Disposal see Safety Data Sheet

Security advices see Safety Data Sheet

Shelf life In closed original packaging maximum 6 months from date of production,

in optimum storage conditions.

Storage conditions Optimum storage temperature: $15 - 25 ^{\circ}$ C.

Protect from frost.

After use close packaging thoroughly.

Product in container A pump for filling buckets should be used.

For pump recommendation please contact Henkel.

Regulations The components of this adhesive are permitted to use under

FDA 21.175.105

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

Van Asperen Kleefstoffen B.V. Vaartweg 106 8243 PP Lelystad

Tel: +31 (0) 320-260261 Fax: +31 (0) 320-260050 Email: info@van-asperen.nl www.van-asperen.nl

